

## 5 STAR ADVANTAGE® AUTOBODY PRODUCTS

### TECHNICAL DATA INFORMATION

**DATED: SEPTEMBER 2023**

#### PRODUCT NUMBER

#3500C Enamel Spray Paint – Gloss Black (Aerosol)	12oz.	12/cs
#3501C Enamel Spray Paint – Semi-Gloss Black (Aerosol)	12oz.	12/cs
#3502C Enamel Spray Paint – Flat Black (Aerosol)	12oz.	12/cs
#3503C Enamel Spray Paint – Gloss White (Aerosol)	12oz.	12/cs

#### DESCRIPTION:

A top quality spray paint, economically priced. #3500C/3501C/3502C/3503C provides a tough finish that is durable and inhibits rust. Hides well, dries fast, and resists chipping and peeling. For maximum protection, rusted metal surfaces should be wire brushed and primed with our primer.

#### SUGGESTED USES:

Most types of metal and wood, interior and exterior use. Quick dry, close up spray 8-10". Reduces overspray and sag. Tough, durable finish.

#### DIRECTIONS:

1. Surface must be clean, dry and free of rust before painting. Protect surrounding areas from spray mist. For best results, use when can is between 50°F and 90°F (10°C and 32°C).
2. Shake can at least one minute after rattle is heard and occasionally during use.
3. Spray surface with steady even strokes at a distance of 8 to 10 inches (20 to 25cm). Several light coats give a better finish than one heavy coat.
4. If clogging develops, turn sprayhead 1/4 turn or remove and clean sprayhead slot. Do not stick pin or other objects into can opening. With can and sprayhead pointed away from you, reinsert sprayhead with a gentle twisting motion.
5. To clear sprayhead for future use, turn can upside down and spray for 3 seconds. Completely empty cans may be recycled or disposed of with regular trash. Dispose of partially empty cans responsibly. DO NOT incinerate or compact.

#### Dry Time\*:

To touch 5 minutes

To recoat 30 minutes

\*At 72° F, 50% humidity, 1.5 mil thickness

\*\*Curing/Recoat time is extended with multiple coats and excessively thick coats\*\*

#### Gloss\*:

High Gloss, >85

Semi-Gloss, 25-45

Flat, <15

\*as measured on a 60° gloss meter

#### PROPERTIES:

Flammability "Extremely Flammable"  
Specific Gravity 0.86  
Solids Content Glosses: ~15% Flats: ~23%  
MIR value Glosses: ~1.16, cannot exceed 1.40  
Flats: ~1.10, cannot exceed 1.20  
HAPs content Glosses: ~13% Flats: ~13%  
Storage Temperature 40-100F  
Application Temperature 50-90F  
Durability Good  
Abrasion Resistance Good  
Gasoline Resistance No  
Heat Resistance 2500 F  
Resin System V.T. Alkyd  
Shelf life Guaranteed for 2 years

**Packaging:**

Cans per case 12  
Shipping weight per case 15 lbs.  
Container 16 fluid ounce can  
Label weight 12 ounces (340 grams)  
Shipping Classification Consumer Commodity  
ORM-D, UN 1950  
Hazard Class 2.1

**SAFETY INFORMATION - FOR INDUSTRY USE ONLY**

DANGER EXTREMELY FLAMMABLE LIQUID AND VAPOR.  
VAPORS MAY CAUSE FLASH FIRE. CONTENTS UNDER PRESSURE.  
VAPOR HARMFUL. See other cautions on back panel of label.  
**KEEP OUT OF REACH OF CHILDREN.**

**WARNING: Cancer and Reproductive Harm**

[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

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