SAFETY DATA SHEET

5183

Product name	: X-TREME ORIGINAL HARDENER LOW VOC SLOW
Product code	: 5183
Other means of identification	: Not available.
Product type	: Liquid.
Relevant identified uses of t	ne substance or mixture and uses advised against
Paint or paint related material.	
Manufacturer	: Distributed in the US by: ABI (Autobody Brands International) A Division of IAMG/International Autobody Marketing Group 1505 N. Hayden Road, Suite 111 Scottsdale, AZ 85257 www.5starxtreme.com
Emergency telephone number of the company	: (800) 424-9300
Product Information Telephone Number	: 1-87-REFINISH (480) 451-4451
Regulatory Information Telephone Number	: (216) 566-2902
Transportation Emergency Telephone Number	: (800) 424-9300

Section 2. Hazards identification

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A RESPIRATORY SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respire irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcot Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Ca Percentage of the mixture consisting of ingredient(s) of unknown acute t (oral), 17.1% (dermal), 44.8% (inhalation)	tic effects) - ategory 2

GHS label elements Hazard pictograms



: 11/2/2022

Section 2. Hazards identification

Signal word	: Danger
Hazard statements	 Highly flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause allergy or asthma symptoms. May cause drowsiness or dizziness. Suspected of causing cancer. May cause damage to organs through prolonged or repeated exposure.
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Response	: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. FOR PROFESSIONAL USE ONLY. This product must be mixed with other components before use. Before opening the packages, READ AND FOLLOW WARNING LABELS ON ALL COMPONENTS. VAPOR AND SPRAY MIST HARMFUL. Gives off harmful vapor of solvents and isocyanates. DO NOT USE IF YOU HAVE CHRONIC (LONG-TERM) LUNG OR BREATHING PROBLEMS, OR IF YOU HAVE EVER HAD A REACTION TO ISOCYANATES. USE ONLY WITH ADEQUATE VENTILATION. WHERE OVERSPRAY IS PRESENT, A POSITIVE PRESSURE AIR SUPPLIED RESPIRATOR (NIOSH approved) SHOULD BE WORN TO PREVENT EXPOSURE. IF UNAVAILABLE, AN APPROPRIATE PROPERLY FITTED APPROVED NIOSH VAPOR/PARTICULATE RESPIRATOR MAY BE EFFECTIVE. Follow directions for respirator use. Wear the respirator for the whole time of spraying and until all vapors and mists are gone. If you have any breathing problems during use, LEAVE THE AREA and get fresh air. If problems remain or happen later, IMMEDIATELY call a doctor - If not available get emergency medical treatment. Have this label with you. Reacts with water in closed container to produce pressure which may cause container to burst. Please refer to the SDS for additional information. Keep out of reach of children. Do not
	transfer contents to other containers for storage.

Section 2. Hazards identification

Hazards not otherwise classified

: None known.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Other means of : Not available. identification

CAS number/other identifiers

Ingredient name	% by weight	CAS number
Hexamethylene Diisocyanate Polymer	≥50 - ≤75	28182-81-2
Methyl Acetate	≥25 - ≤50	79-20-9
p-Chlorobenzotrifluoride	≤10	98-56-6
Isophorone Diisocyanate Polymer	≤10	53880-05-0
Light Aromatic Hydrocarbons	≤3	64742-95-6
n-Butyl Acetate	≤3	123-86-4
Hexamethylene Diisocyanate (max.)	≤0.3	822-06-0

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure.
Skin contact	: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

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Section 4. First aid measures

Most important symptoms/e	effects, acute and delayed
Potential acute health effe	<u>cts</u>
Eye contact	: Causes serious eye irritation.
Inhalation	 Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: Can cause central nervous system (CNS) depression.
Over-exposure signs/symp	<u>otoms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing wheezing and breathing difficulties asthma nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media				
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray	(fog) or foam.		
Unsuitable extinguishing media	: Do not use water jet.			
Specific hazards arising from the chemical	: Highly flammable liquid and vapor. If In a fire or if heated, a pressure incre- risk of a subsequent explosion. The the ground. Vapors may accumulate distance to a source of ignition and f	ease will occur and t vapor/gas is heavie e in low or confined a	he container may burst, wi r than air and will spread a	th the along
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Section 5. Fire-fighting measures

Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides halogenated compounds carbonyl halides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ont	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a
	history of skin sensitization problems or asthma, allergies or chronic or recurrent
	respiratory disease should not be employed in any process in which this product is used.
	Avoid exposure - obtain special instructions before use. Do not handle until all safety
	precautions have been read and understood. Do not get in eyes or on skin or clothing.
	Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear
	appropriate respirator when ventilation is inadequate. Do not enter storage areas and

information and Section 13 for waste disposal.

same hazard as the spilled product. Note: see Section 1 for emergency contact

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	confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits (OSHA United States)

Ingredient name	CAS #	Exposure limits
Hexamethylene Diisocyanate Polymer Methyl Acetate	28182-81-2 79-20-9	None. ACGIH TLV (United States, 1/2022). TWA: 200 ppm 8 hours. TWA: 606 mg/m ³ 8 hours. STEL: 250 ppm 15 minutes. STEL: 757 mg/m ³ 15 minutes. NIOSH REL (United States, 10/2020). TWA: 200 ppm 10 hours. TWA: 610 mg/m ³ 10 hours. STEL: 250 ppm 15 minutes. STEL: 760 mg/m ³ 15 minutes. OSHA PEL (United States, 5/2018). TWA: 200 ppm 8 hours. TWA: 610 mg/m ³ 8 hours.
p-Chlorobenzotrifluoride Isophorone Diisocyanate Polymer Light Aromatic Hydrocarbons n-Butyl Acetate	98-56-6 53880-05-0 64742-95-6 123-86-4	None. None. None. NIOSH REL (United States, 10/2020). TWA: 150 ppm 10 hours. TWA: 710 mg/m³ 10 hours. STEL: 200 ppm 15 minutes. STEL: 950 mg/m³ 15 minutes. OSHA PEL (United States, 5/2018). TWA: 150 ppm 8 hours. TWA: 710 mg/m³ 8 hours. ACGIH TLV (United States, 1/2022). [Buty acetates] STEL: 150 ppm 15 minutes. TWA: 50 ppm 8 hours.
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Hexamethylene Diisocyanate (max.)	822-06-0	ACGIH TLV (United States, 1/2022).
		TWA: 0.005 ppm 8 hours.
		TWA: 0.03 mg/m ³ 8 hours.
		NIOSH REL (United States, 10/2020).
		TWA: 0.005 ppm 10 hours.
		TWA: 0.035 mg/m ³ 10 hours.
		CEIL: 0.02 ppm 10 minutes.
		CEIL: 0.14 mg/m ³ 10 minutes.
		OSHA PEL (United States, 5/2018).
		[Cyanides] Absorbed through skin.
		TWA: 5 mg/m ³ , (as CN) 8 hours.

Occupational exposure limits (Canada)

Isophorone Diisocyanate Polymer53880-05-0CA Ouebec Provin TWA: 200 ppm 8t STEL: 250 ppm 15 CA Quebec Provin TWAEV: 200 ppm 15 STEL: 250 ppm 15 CA Quebec Provin TWAEV: 200 ppm 16 STEV: 250 ppm 17 STEV: 250 ppm 17 STEV: 250 ppm 18 STEV: 250 ppm 19 STEV: 250 ppm 19 STEV: 250 ppm 19 STEV: 250 ppm 11 STEV: 250 ppm 11 STEV: 250 ppm 12 STEV: 250 ppm 15 STEV: 250 ppm 16 STEV: 250 ppm 16 STEV: 250 ppm 16 STEV: 150 ppm 16 STEV: 150 ppm 16 TWA: 200 ppm 8t STEV: 150 ppm 16 STEV: 150 ppm 16 STEV: 200 ppm 8t STEV: 200 ppm 8t <b< th=""><th>gredient name</th><th>CAS #</th><th>Exposure limits</th></b<>	gredient name	CAS #	Exposure limits		
n-butyl acetate 123-86-4 [Isocyanate oligon 15 min OEL: 200 p 15 min OEL: 200 p 15 min OEL: 950 n 8 hrs OEL: 150 pp 8 hrs OEL: 713 mg CA Saskatchewan 7/2013). STEL: 200 ppm 15 TWA: 150 ppm 8 h CA Ontario Proving [butyl acetates, all STEL: 150 ppm 15 TWA: 50 ppm 8 h CA British Columb 3/2022). [butyl acetates, all TWA: 50 ppm 15 STEL: 150 ppm 15 TWA: 50 ppm 8 h CA British Columb 3/2022). [butyl acetates, break TWA: 50 ppm 8 h STEL: 150 ppm 15 TWA: 50 ppm 8 h STEL: 150 ppm 15 TWA: 50 ppm 8 h STEL: 150 ppm 15 TWA: 50 ppm 8 h STEL: 150 ppm 15 STEL: 150 ppm 15 STEL: 150 ppm 15 STEL: 15	∍thyl acetate		 CA Alberta Provincial (Canada, 6/2018). 8 hrs OEL: 606 mg/m³ 8 hours. 15 min OEL: 757 mg/m³ 15 minutes. 15 min OEL: 250 ppm 15 minutes. 8 hrs OEL: 200 ppm 8 hours. CA British Columbia Provincial (Canada, 3/2022). TWA: 200 ppm 8 hours. STEL: 250 ppm 15 minutes. CA Ontario Provincial (Canada, 6/2019). TWA: 200 ppm 8 hours. STEL: 250 ppm 15 minutes. CA Ontario Provincial (Canada, 6/2019). TWA: 200 ppm 8 hours. STEL: 250 ppm 15 minutes. CA Quebec Provincial (Canada, 6/2021). TWAEV: 200 ppm 8 hours. STEV: 250 ppm 15 minutes. STEV: 757 mg/m³ 15 minutes. CA Saskatchewan Provincial (Canada, 6/2024). 		
[butyl acetates]			 STEL: 200 ppm 15 minutes. TWA: 150 ppm 8 hours. CA Ontario Provincial (Canada, 6/2019). [butyl acetates, all isomers] STEL: 150 ppm 15 minutes. TWA: 50 ppm 8 hours. CA British Columbia Provincial (Canada, 3/2022). [butyl acetate, all isomers] STEL: 150 ppm 15 minutes. TWA: 50 ppm 8 hours. CA Quebec Provincial (Canada, 6/2021). 		

Section 8. Exposure controls/personal protection

		STEV: 150 ppm 15 minutes. TWAEV: 50 ppm 8 hours.
Hexamethylene diisocyanate	822-06-0	CA Alberta Provincial (Canada, 6/2018).
		8 hrs OEL: 0.005 ppm 8 hours.
		8 hrs OEL: 0.03 mg/m ³ 8 hours.
		CA British Columbia Provincial (Canada,
		3/2022). Inhalation sensitizer.
		TWA: 0.005 ppm 8 hours.
		C: 0.01 ppm
		CA Quebec Provincial (Canada, 6/2021).
		Skin sensitizer.
		TWAEV: 0.005 ppm 8 hours.
		TWAEV: 0.034 mg/m ³ 8 hours.
		CA Saskatchewan Provincial (Canada,
		7/2013).
		STEL: 0.015 ppm 15 minutes.
		TWA: 0.005 ppm 8 hours.
		CA Ontario Provincial (Canada, 6/2019).
		[Isocyanates, organic compounds]
		Ceiling Limit: 0.02 ppm TWA: 0.005 ppm 8 hours.

Occupational exposure limits (Mexico)

	CAS #	Exposure limits
Methyl Acetate	79-20-9	NOM-010-STPS-2014 (Mexico, 4/2016). TWA: 200 ppm 8 hours. STEL: 250 ppm 15 minutes. NOM-010-STPS-2014 (Mexico, 4/2016).
	120 00 4	TWA: 150 ppm 8 hours. STEL: 200 ppm 15 minutes.

Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measured	es	
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Skin protection		

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Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>	
Physical state	: Liquid.
Color	: Not available.
Odor	: Not available.
Odor threshold	: Not available.
рН	: Not applicable.
Melting point/freezing point	: Not available.
Boiling point, initial boiling point, and boiling range	: 55°C (131°F)
Flash point	: Closed cup: -13°C (8.6°F) [Pensky-Martens Closed Cup]
Evaporation rate	: 5.3 (butyl acetate = 1)
Flammability	: Not available.
Lower and upper explosion limit/flammability limit	: Lower: 0.7% Upper: 16%
Vapor pressure	: 22.8 kPa (171 mm Hg)
Relative vapor density	: 2.6 [Air = 1]
Relative density	: 1.08
Solubility(ies)	:
Not available.	
Partition coefficient: n- octanol/water	: Not applicable.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Kinematic (40°C (104°F)): <20.5 mm²/s (<20.5 cSt)
Molecular weight	: Not applicable.
Aerosol product	

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Section 9. Physical and chemical properties

: 17.726 kJ/g Heat of combustion

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.
Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Hexamethylene Diisocyanate Polymer	LC50 Inhalation Dusts and mists	Rat	18500 mg/m ³	1 hours
Methyl Acetate	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	>5 g/kg	-
p-Chlorobenzotrifluoride	LD50 Oral	Rat	13 g/kg	-
Light Aromatic Hydrocarbons	LD50 Oral	Rat	8400 mg/kg	-
n-Butyl Acetate	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10768 mg/kg	-
Hexamethylene Diisocyanate (max.)	LC50 Inhalation Dusts and mists	Rat	124 mg/m³	4 hours

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Hexamethylene Diisocyanate Polymer	Eyes - Moderate irritant	Rabbit	-	100 milligrams	-
	Skin - Moderate irritant	Rabbit	-	500 milligrams	-
Methyl Acetate	Eyes - Moderate irritant	Rabbit	-	24 hours 100	-
	Skin - Mild irritant	Rabbit	-	mg 24 hours 500	-
	Skin - Moderate irritant	Rabbit	-	mg 24 hours 20	-
Light Aromatic Hydrocarbons	Eyes - Mild irritant	Rabbit	-	mg 24 hours 100 uL	-
n-Butyl Acetate	Eyes - Moderate irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

Section 11. Toxicological information

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
p-Chlorobenzotrifluoride	-	2B	-

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Hexamethylene Diisocyanate Polymer	Category 3	-	Respiratory tract irritation
Methyl Acetate	Category 3	-	Narcotic effects
p-Chlorobenzotrifluoride	Category 3	-	Respiratory tract irritation
Isophorone Diisocyanate Polymer	Category 3	-	Respiratory tract irritation
Light Aromatic Hydrocarbons	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
n-Butyl Acetate	Category 3	-	Narcotic effects
Hexamethylene Diisocyanate (max.)	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
Light Aromatic Hydrocarbons	Category 2	-	-

Aspiration hazard

Name	Result
Light Aromatic Hydrocarbons	ASPIRATION HAZARD - Category 1

Information on the likely : Not available.

routes of exposure

Potential acute health effects Eye contact : Causes serious eye irritation. Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. **Skin contact** : Causes skin irritation. May cause an allergic skin reaction. Ingestion : Can cause central nervous system (CNS) depression. Date of issue/Date of revision : 11/28/2022 Date of previous issue 11/16 : 11/2/2022 Version : 8 5183 X-TREME ORIGINAL HARDENER LOW VOC SLOW SHW-85-NA-GHS-US

Section 11. Toxicological information

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing wheezing and breathing difficulties asthma nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
Short term exposure	fects and also chronic effects from short and long term exposure
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health et	<u>ifects</u>
Not available.	
General	: May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Acute toxicity estimates	
Route	ATE value
Inhalation (dusts and mists)	4.93 mg/l

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
n-Butyl Acetate	Acute LC50 32 mg/l Marine water	Fish - Pimephales promelas Crustaceans - Artemia salina Fish - Pimephales promelas	96 hours 48 hours 96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Light Aromatic Hydrocarbons n-Butyl Acetate	-	-	Readily Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Light Aromatic Hydrocarbons Hexamethylene Diisocyanate (max.)	-	10 to 2500 57.63	high Iow

Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods
 The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ΙΑΤΑ	IMDG	
UN number	UN1263	UN1263	UN1263	UN1263	UN1263	
UN proper shipping name	PAINT RELATED MATERIAL					
Date of issue/Date of revision : 11/28/2022 Date of previous issue : 11/2/2022 Version : 8 5183 X-TREME ORIGINAL HARDENER LOW VOC SLOW SHW-85-NA-GHS-US						

Transport	3	3	3	3	3
hazard class(es)	e andre tite				
Packing group	II	11	11	11	П
Environmental hazards	No.	No.	No.	No.	No.
Additional information	-	Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3).	-	-	<u>Emergency</u> <u>schedules</u> F-E, S E
	ERG No.	ERG No.	ERG No.		
	128	128	128		
Special precautions	consi mode suitat to shi of the dango and o	modal shipping descrip der container sizes. The of transport (sea, air, oly for that mode of tran pment, and compliance person offering the pr erous goods must be to on all actions in case of ailable.	e presence of a sh etc.), does not ind nsport. All packagi e with the applicab oduct for transport rained on all of the	nipping description cate that the proc ng must be review le regulations is t . People loading a risks deriving fro	n for a particular duct is packaged ved for suitability prior he sole responsibility and unloading

Section 15. Regulatory information

SARA 313

SARA 313 (40 CFR 372.45) supplier notification can be found on the Environmental Data Sheet.

California Prop. 65

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

International regulations

International lists	: Australia inventory (AIIC): Not determined.
	China inventory (IECSC): Not determined.
	Japan inventory (CSCL): Not determined.
	Japan inventory (ISHL): Not determined.
	Korea inventory (KECI): Not determined.
	New Zealand Inventory of Chemicals (NZIoC): Not determined.
	Philippines inventory (PICCS): Not determined.
	Taiwan Chemical Substances Inventory (TCSI): Not determined.

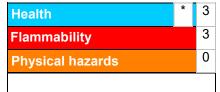
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Section 15. Regulatory information

Thailand inventory: Not determined. Turkey inventory: Not determined. Vietnam inventory: Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

Procedure used to derive the classification

	Justification						
FLAMMABLE LIQUIDS - C ACUTE TOXICITY (inhalati SKIN CORROSION/IRRITA SERIOUS EYE DAMAGE/ RESPIRATORY SENSITIZ SKIN SENSITIZATION - Ca CARCINOGENICITY - Cate SPECIFIC TARGET ORGA irritation) - Category 3 SPECIFIC TARGET ORGA Category 3 SPECIFIC TARGET ORGA	On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method						
<u>History</u>							
Date of printing	: 11/28/2022						
Date of issue/Date of revision	: 11/28/2022						
Date of previous issue	: 11/2/2022						
Version	: 8						
Key to abbreviations: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations							
Indicates information that has changed from previously issued version.							

Notice to reader

Date of issue/Date	of revision	: 11/28/2022	Date of previous issue	: 11/2/2022	Version	:8	15/16
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Section 16. Other information

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. This information is provided in good faith and believed to be accurate as of the effective date herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can change the composition, hazards and risks of the product. Products shall not be repackaged, modified, or tinted except as specifically instructed by the manufacturer, including but not limited to the incorporation of products not specified by the manufacturer, or the use or addition of products in proportions not specified by the manufacturer. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for use of the product are not under the control of the manufacturer; the customer/buyer/user is responsible to determine the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be responsible for SDSs obtained from any other source.