

**5 STAR XTREME AUTOBODY PRODUCTS**  
**TECHNICAL DATA INFORMATION**  
**DATED: FEBRUARY 2017**

**PRODUCT NUMBER**

#5915 – Premium Self Etching Primer (Aerosol 12.5 oz.)

**DESCRIPTION:**

CAP INDICATES COLOR OF CONTENTS - GREEN

#5915 etches and primes in one easy step. Ideal for bare steel, aluminum and stainless steel. Can be topcoated with all of today's automotive finishes. Ideal for preparing minor primer/sealer sand thru's prior to topcoating.

**DIRECTIONS:**

**PREPARE SURFACE.** Remove rust, scale, dirt, grease, etc. Wash with suitable solvent cleaner. Sand and featheredge all areas to be primed with 320 grit sandpaper.

(1) Use at room temperature (70°F) for best results. Do not paint on days when humidity is high. (2) Shake can for two full minutes after mixing ball rattles. Repeat for 10 seconds after each minute of use. Clear has no mixing ball. (3) TO SPRAY, hold can 6-10 inches from surface. Use steady, even strokes, keeping can parallel to the surface throughout the stroke. Apply evenly, avoiding runs or sags. Allow to tack between coats. Final coat should dry 30 minutes before topcoating. May be lightly sanded for a smooth surface. (4) If spray button becomes clogged, pull off and clean. DO NOT stick pins or wire into can opening. Replace spray button firmly with valve opening pointed away from you. (5) To clean valve after use, invert can and spray until only clear gas comes out. Discard empty can in trash pick-up. Do not burn, incinerate, or place in home garbage compactor. The EZ TOUCH™ FANSPRAY® valve requires 50% less finger pressure than a standard valve. Allows greater coverage with less overspray, and manipulates like a professional spray gun.

**CAUTIONS:**

CAUTIONS CONTAINS ACETATES AND KETONES. DANGER! EXTREMELY FLAMMABLE. Keep away from heat, sparks, and open flame. Vapors will accumulate readily and may ignite explosively. Keep area ventilated during use and until all vapors are gone. DO NOT SMOKE - Extinguish all flames, pilot lights and heaters - Turn off stoves, electric tools and appliances, and any other sources of ignition. CONTENTS UNDER PRESSURE. Avoid prolonged exposure to sunlight or heat from radiators, stoves, hot water and other heat sources that may cause bursting. Do not puncture, incinerate, burn or store above 120°F. Keep upright in a cool, dry place. Do not discard empty can in trash compactor. VAPOR HARMFUL. Use with adequate ventilation. Avoid continuous breathing of vapor and spray mist. To avoid breathing vapors or spray mist, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches, or dizziness, increase fresh air or wear respiratory protection (NIOSH approved) or leave the area. Avoid contact with eyes and skin. Wash hands after using.

FIRST AID: In case of eye contact, flush thoroughly with large amounts of water for 15 minutes and get medical attention. For skin contact, wash thoroughly with soap and water. In case of respiratory difficulty, provide fresh air and call physician. DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. DO NOT TAKE INTERNALLY. KEEP OUT OF THE REACH OF CHILDREN.

**DANGER! EXTREMELY FLAMMABLE – VAPORS MAY CAUSE FLASH FIRES! CONTENTS UNDER PRESSURE. VAPOR HARMFUL. IRRITATES EYES, SKIN AND RESPIRATORY TRACT.** Before using, carefully read CAUTIONS on back panel.

**SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.**  
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