

5 STAR ADVANTAGE® AUTOBODY PRODUCTS

TECHNICAL DATA INFORMATION

DATED: MAY 2020

PRODUCT NUMBER

#3525 Sandable Primer – Light Gray (Aerosol) 15oz. 6/cs

DESCRIPTION:

A professional grade primer specifically formulated to meet the performance needs of body shop personnel. Sandable in 5 minutes, this primer adheres extremely well to bare metal surfaces. Very good protection against rust and corrosion. The large fan sprayhead eliminates the need for a spray gun on small repair jobs, and reduces your cleanup time.

FEATURES:

Excellent Adhesion	Sandable in 5 mins
Large Fan Spray Head	One Coat Coverage

SUGGESTED USES:

Body Panels	Engine Parts
Metal Structures	Aviation Parts
Heavy Machinery	

DIRECTIONS:

The sprayhead provides a horizontal and vertical fan spray that can be changed by turning the nozzle clockwise or counter clockwise.

1. Surface must be clean, dry and free of rust before painting. Protect surrounding areas from spray mist. For best results, use when can is between 50°F and 90°F (10°C and 32°C).
2. Shake can at least one minute after rattle is heard and occasionally during use.
3. Spray surface with steady even strokes at a distance of 6 to 10 inches (15 to 25cm). Several light coats give a better finish than one heavy one. Can be sanded or topcoated in 15 minutes.
4. If clogging develops, turn sprayhead . turn or remove and clean sprayhead slot. DO NOT stick pin or other objects into can opening. With can and sprayhead pointed away from you, reinsert sprayhead with a gentle twisting motion.
5. To clear sprayhead for future use, turn can upside down and spray for 3 seconds. Completely empty cans may be recycled or disposed of with regular trash. Dispose of partially empty cans responsibly. DO NOT incinerate or compact.

Dry Time*:

To touch	5 minutes
Sandable	5 minutes

*At 72F, 50% humidity, 1.5 mil thickness

Curing/Recoat time is extended with multiple coats and excessively thick coats

Gloss*:

Flat, <15

*as measured on a 60 degree gloss meter.

PROPERTIES:

Coverage	Up to 18 square feet
Cleanup	Paint or lacquer thinner
Flammability	Extremely Flammable
Flash point	-4F
Specific Gravity	0.78
Solids Content	17%
MIR value	0.60, cannot exceed 0.70
HAPs content	3%
Storage Temperature	40-100F
Application Temperature	50-90F
Topcoat	10 minutes
Gasoline Resistance	No
Heat Resistance	250F
Resin System	Nitrocellulose lacquer
Shelf life	Guaranteed for 2 years
Shipping Classification	Consumer Commodity ORM-D, UN 1950
Hazard Class	2.1

Packaging: 15oz. Aerosol, 6/case

SAFETY INFORMATION - FOR INDUSTRY USE ONLY

DANGER EXTREMELY FLAMMABLE LIQUID AND VAPOR.

VAPORS MAY CAUSE FLASH FIRE. CONTENTS UNDER PRESSURE.

VAPOR HARMFUL. See other cautions on back panel.

KEEP OUT OF REACH OF CHILDREN.

WARNING: Cancer and Reproductive Harm

www.P65Warnings.ca.gov.

AVERTISSEMENT: Cancer et Harm Reproductive

www.P65Warnings.ca.gov

ADVERTENCIA: Cáncer y Daños Reproductivos

www.P65Warnings.ca.gov

For Chemical Emergencies/Pour les urgences chimiques

Para Emergencias Químicas

Contact CHEMTREC (day or night) at 1-800-424-9300

www.5starxtreme.com / www.advantagerefinish.com

Manufactured in U.S.A (Manufactured for - ABI/Autobody Brands
International a division of IAMG/International Autobody Marketing Group)

1505 N. Hayden Rd. Ste. 111, Scottsdale, AZ 85257

1-87-REFINISH

Distributed in Canada by: ABI (Autobody Brands International)

A division of IAMG/International Autobody Marketing Group

1368 United Blvd., Unit 102, Coquitlam, BC V3K 6Y2, Canada