

5 STAR ADVANTAGE® AUTOBODY PRODUCTS

TECHNICAL DATA INFORMATION

DATED: MAY 2020

PRODUCT NUMBER

#3500 Enamel Spray Paint – Gloss Black (Aerosol)	12oz.	12/cs
#3501 Enamel Spray Paint – Semi-Gloss Black (Aerosol)	12oz.	12/cs
#3502 Enamel Spray Paint – Flat Black (Aerosol)	12oz.	12/cs

DESCRIPTION:

A top quality spray paint, economically priced. #3500/3501/3502 provides a tough finish that is durable and inhibits rust. Hides well, dries fast, and resists chipping and peeling. For maximum protection, rusted metal surfaces should be wire brushed and primed with our primer.

SUGGESTED USES:

Most types of metal and wood, interior and exterior use. Quick dry, close up spray 8-10". Reduces overspray and sag. Tough, durable finish.

DIRECTIONS:

1. Surface must be clean, dry and free of rust before painting. Protect surrounding areas from spray mist. For best results, use when can is between 50°F and 90°F (10°C and 32°C).
2. Shake can at least one minute after rattle is heard and occasionally during use.
3. Spray surface with steady even strokes at a distance of 8 to 10 inches (20 to 25cm). Several light coats give a better finish than one heavy coat.
4. If clogging develops, turn sprayhead 1/4 turn or remove and clean sprayhead slot. Do not stick pin or other objects into can opening. With can and sprayhead pointed away from you, reinsert sprayhead with a gentle twisting motion.
5. To clear sprayhead for future use, turn can upside down and spray for 3 seconds. Completely empty cans may be recycled or disposed of with regular trash. Dispose of partially empty cans responsibly. DO NOT incinerate or compact.

Dry Time*:

To touch 5 minutes

To recoat 30 minutes

*At 72° F, 50% humidity, 1.5 mil thickness

Curing/Recoat time is extended with multiple coats and excessively thick coats

Gloss*:

High Gloss, >85

Semi-Gloss, 25-45

Flat, <15

*as measured on a 60° gloss meter

PROPERTIES:

Flammability "Extremely Flammable"
Specific Gravity 0.86
Solids Content Glosses: ~15% Flats: ~23%
MIR value Glosses: ~1.16, cannot exceed 1.40
Flats: ~1.10, cannot exceed 1.20
HAPs content Glosses: ~13% Flats: ~13%
Storage Temperature 40-100F
Application Temperature 50-90F
Durability Good
Abrasion Resistance Good
Gasoline Resistance No
Heat Resistance 2500 F
Resin System V.T. Alkyd
Shelf life Guaranteed for 2 years

Packaging:

Cans per case 12
Shipping weight per case 15 lbs.
Container 16 fluid ounce can
Label weight 12 ounces (340 grams)
Shipping Classification Consumer Commodity
ORM-D, UN 1950
Hazard Class 2.1

SAFETY INFORMATION - FOR INDUSTRY USE ONLY

DANGER EXTREMELY FLAMMABLE LIQUID AND VAPOR.
VAPORS MAY CAUSE FLASH FIRE. CONTENTS UNDER PRESSURE.
VAPOR HARMFUL. See other cautions on back panel of label.
KEEP OUT OF REACH OF CHILDREN.

WARNING: Cancer and Reproductive Harm

www.P65Warnings.ca.gov.

AVERTISSEMENT: Cancer et Harm Reproductive

www.P65Warnings.ca.gov

ADVERTENCIA: Cáncer y Daños Reproductivos

www.P65Warnings.ca.gov

For Chemical Emergencies/Pour les urgences chimiques

Para Emergencias Químicas

Contact CHEMTREC (day or night) at 1-800-424-9300

www.5starxtreme.com / www.advantagerefinish.com

Manufactured in U.S.A (Manufactured for - ABI/Autobody Brands
International a division of IAMG/International Autobody Marketing Group)
1505 N. Hayden Rd. Ste. 111, Scottsdale, AZ 85257
1-87-REFINISH

Distributed in Canada by: ABI (Autobody Brands International)

A division of IAMG/International Autobody Marketing Group

1368 United Blvd., Unit 102, Coquitlam, BC V3K 6Y2, Canada